

Work Order ID 58780

Tuesday, May 18, 2010 3:28:53 PM



Page 1

Item ID: D3912-3

Accept



Setup Start



Revision ID:

Item Name: Eyebolt Block

12_MF_10-5-18

Stop



Start Date: 5/18/2010

Start Qty: 6.00



Cust Item ID:

Required Date: 5/21/2010

Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:

MF

Date: 10-5-18

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3912

A

100

Cut blanks as per folio

0.00



Bandsaw

Jeaspa Bandsaw

Memo

CUT BLANK 2.50" LONG

0.00

MF 10/05/22

12 0

110

0.00



HAAS 1

HAAS CNC vertical machine #1

Memo

MACHINE AS PER FOLIO FA870 AND DWG
FOLIO REV: AA
DWG REV: A

MF 10/05/24

12 0

DEBURR

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D3912-3

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Setup Start



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Item Name: Eyebolt Block

Stop



Start Date: 5/18/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 5/21/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC2- Inspect parts off machine FAI/FAIB

Set Up/
Run Hours

0.00

Draw
Number

Rev.

Plan
Code

Qty

Accept
Qty

Qty

Reject
Qty

Number

Reject
Stamp0.00 *00L 10/05/24**12 0*

130



QC

Quality Control

QC8- Inspect parts - second check

0.00

*B.A 10/05/24**12 0*

160



Packaging

Packaging

Identify as per dwg & Stock Location: GA

0.00

*53 colos/25**12**B 58093*

W/O:		WORK ORDER CHANGES					
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Work Order ID 58780

Tuesday, May 18, 2010 3:28:53 PM



Page 3

Item ID: D3912-3

Accept



Setup

Start



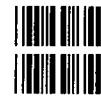
Revision ID:

Item Name: Eyebolt Block

Stop



Start Date: 5/18/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 5/21/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

170



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

10/05/25

Memo

0.00

B10-525

12

W/O:		WORK ORDER CHANGES					
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Picklist Print

Tuesday, May 18, 2010 3:28:53 PM

Page 1

Work Order ID: 58780



Parent Item: D3912-3



Parent Item Name: Eyebolt Block

Start Date: 5/18/2010

Required Date: 5/21/2010

Comments: IPP REV:A NEW ISSUE 09-11-25 JLM VERIFIED BY:DD

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M303B1.000X1.000		Purchased		No		100	f	17.6000	0.208			

303 BAR 1" X 1"

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT53	17.6	
113341	12	
→ 113719	5.6	

1.3137 out 1005/22

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	58780
Description: EYEBOLT BLOCK	Part Number:	D3912-3
Inspection Dwg: D3912 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

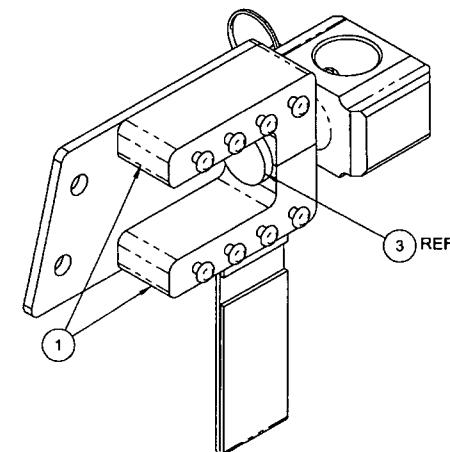
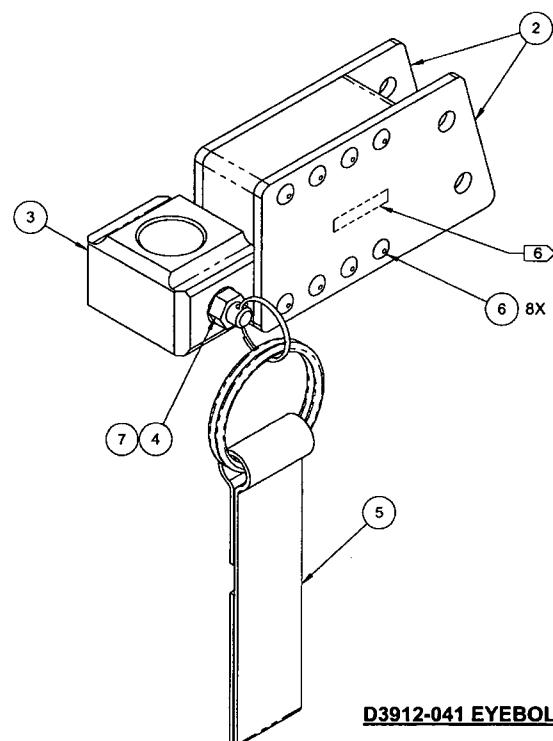
X First Article Prototype

Measured by:	<u>CML</u>	Audited by:	<u>J. A</u>	Prototype Approval:	N/A
Date:	<u>10/05/24</u>	Date:	<u>10/05/24</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

8 7 6 5 4 3 2 1

ITEM	QTY	P/N	DESCRIPTION
	-041		EYEBOLT RECEIVER ASSY
X		D3912-041	EYEBOLT RECEIVER ASSY
1	2	D3912-3	EYEBOLT BLOCK
2	2	D3912-5	EYEBOLT PLATE
3	1	D3912-1	EYEBOLT
4	1	D3810-1	SPRING PLUNGER
5	1	D4028-041	SPRING PIN LANYARD ASSY
6	8	MS20615-4M20	RIVET
7	1	MS21209-C610	HELICAL (RED LOCKING)



SUPPLEMENTAL ISO VIEW
(EYEBOLT PLATE REMOVED
TO SHOW INTERIOR FEATURES)

#5878C

RELEASED
2010-03-12
MP

- NOTES:
 1) MATERIAL: N/A
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3912-041 USING
 FINE POINT PERMANENT INK MARKER
 7) WEIGHT -041: 1.68 lbs

D3912-041 EYEBOLT RECEIVER ASSY

A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH	DRAWING NO. D3912	
CHECKED	JP	REV. A SHEET 1 OF 3	
MFG. APPR.	JP	TITLE EYEBOLT RECEIVER ASSY	
APPROVED	JP	SCALE NTS	
DE APPR.	JP		
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

8 7 6 5 4 3 2 1

W/O:

WORK ORDER CHANGES

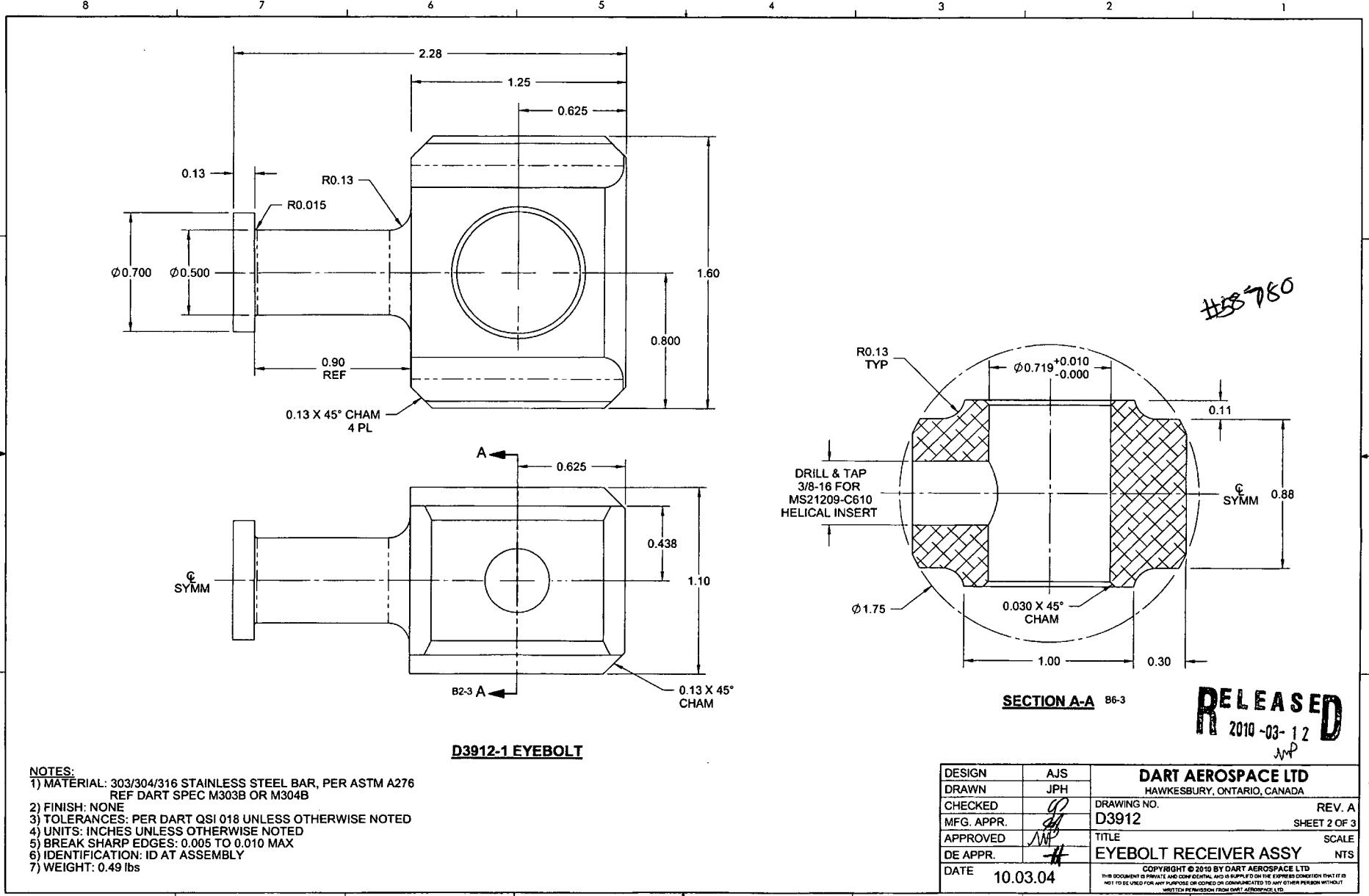
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DESIGN	AJS	DART AEROSPACE LTD
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>JO</i>	DRAWING NO.
MFG. APPR.	<i>SP</i>	REV. A
APPROVED	<i>MP</i>	D3912
DE APPR.	<i>#</i>	SHEET 2 OF 3
DATE	10.03.04	TITLE
		EYEBOLT RECEIVER ASSY
		NTS

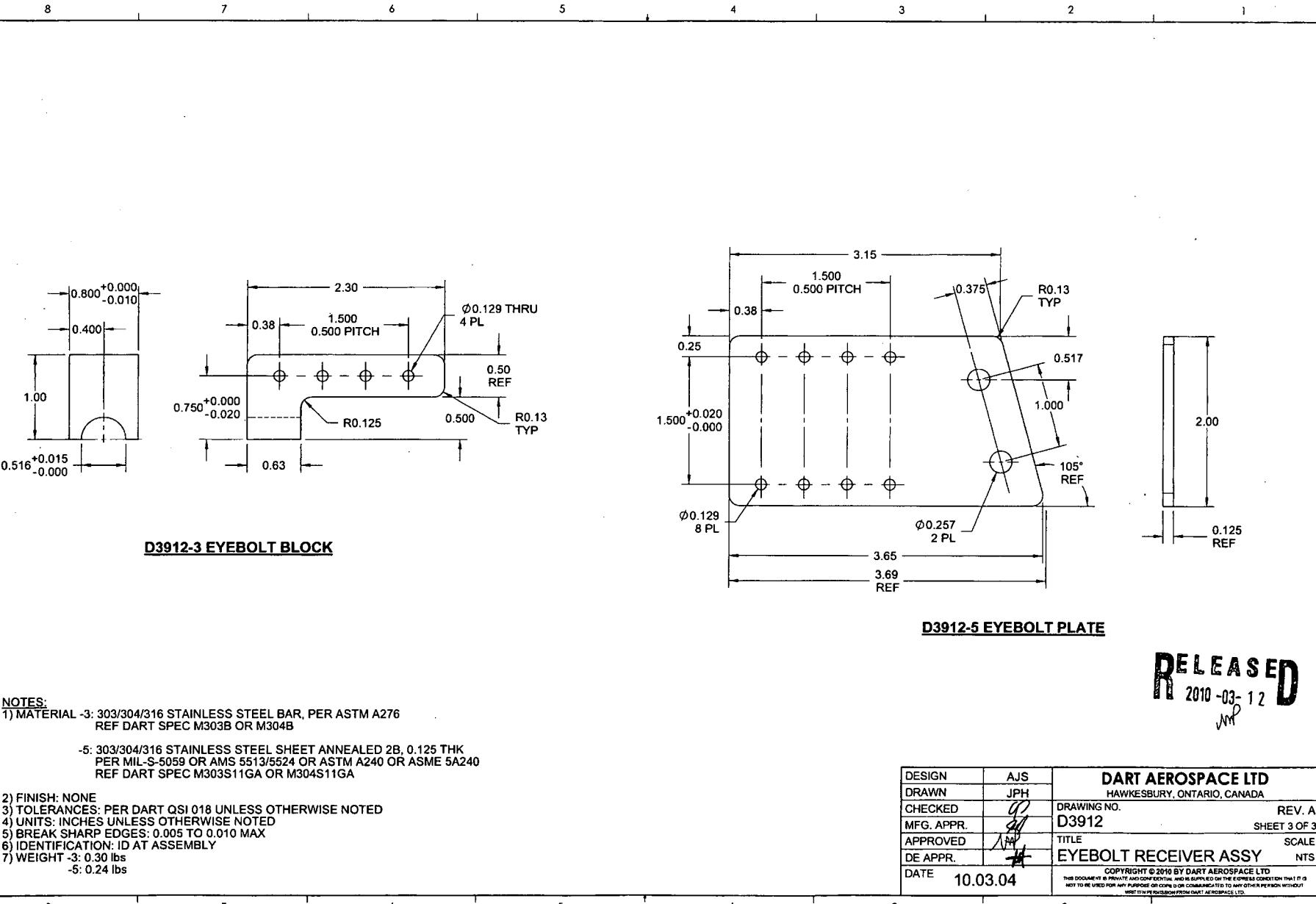
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RELEASED
2010-03-12
[Handwritten signature]

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